## **Patent Claims**

- 1. Field device (1) for monitoring and/or determining a process variable of a medium, wherein the process variable is preferably a fill level, viscosity or density of the medium, comprising an oscillatable unit (10), a driving/receiving unit (11), which excites the oscillatable unit (10) to
- oscillate, or which receives oscillations of the oscillatable unit (10), as the case may be

and

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- a control/evaluation unit (12), which controls the oscillations of the oscillatable unit (10), or which evaluates the oscillations of the oscillatable unit (10), as the case may be,
- the control/evaluation unit (12) produces an accretion alarm,
  when the oscillation frequency (f) of the oscillations of the oscillatable
  unit (10) falls below an adjustable limit value (G; G<sub>Minimum</sub>; G<sub>Maximum</sub>),
  wherein the limit value (G; G<sub>Minimum</sub>; G<sub>Maximum</sub>) is determinable and/or
  calculable at least from measured and/or calculated dependencies of the
  oscillation frequency (f) on process conditions and/or on the process
  variable to be monitored and/or determined.
  - 2. Field device (1) as claimed in claim 1,
- 25 characterized in that the process variable is fill level, and

the limit value (G) is determinable and/or calculable as a function of the use of the field device (1), whether as a minimum switch ( $G_{Maximum}$ ) or as a maximum switch ( $G_{Maximum}$ ).

3. Field device (1) as claimed in claim 1 or 2, characterized in that

the limit value (G; G<sub>Minimum</sub>; G<sub>Maximum</sub>) is determinable and/or calculable from the smallest oscillation frequency (f) as a function of the maximum (with reference to the field device (1)) allowable process conditions and/or as a function of the maximum (with reference to the field device (1) and/or with reference to the application) allowable process variable to be monitored and/or determined.

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4. Field device (1) as claimed in claim 1, 2 or 3, characterized in that the limit value (G; G<sub>Minimum</sub>; G<sub>Maximum</sub>) is determinable and/or calculable taking into consideration a maximum allowable accretion, or a frequency change associated with the maximum allowable accretion.

- 5. Field device (1) as claimed in claim 1, 2 or 3, characterized in that the process conditions involve temperature and/or pressure and/or density and/or viscosity and/or fill level of the medium.
- 6. Field device (1) as claimed in one or more of the claims 1 to 5, characterized in that a review unit (13) is provided, which produces an accretion alarm
  independently of the control/evaluation unit (12), when the oscillation frequency (f) of the oscillations of the oscillatable unit (10) falls below an adjustable limit value (G; G<sub>Minimum</sub>; G<sub>Maximum</sub>).
  - 7. Field device (1) as claimed in claim 1 or 2, characterized in that

the control/evaluation unit (12) produces a "free" report,
when the oscillation frequency (f) of the oscillations of the oscillatable
unit (10) exceed an adjustable over-value (O),
wherein the over-value (O) is determinable and/or calculable from
measured and/or calculated dependencies of the oscillation frequency (f)
on the process variable to be determined and/or to be monitored.

- 8. Field device (1) as claimed in claim 7, characterized in that
- the over-value (O) is determinable and/or calculable from a greatest oscillation frequency (f) as a function of corresponding maximum (in reference to the field device (1)) allowable process conditions and as a function of the oscillatable unit (10) oscillating uncovered.
- 9. Field device (1) as claimed in claim 7 or 8, characterized in that the over-value (O) is determinable and/or calculable taking into consideration a maximum allowable accretion, or a frequency change associated with the maximum allowable accretion.